

Work Order ID 66896

Wednesday, March 02, 2011 11:36:52 AM



Page 1

Item ID: D4149-1

Accept



Setup Start



Revision ID:

Item Name: Crosstube Lug Plate, Aft

Stop



Start Date: 3/2/2011 Start Qty: 11.00



Cust Item ID:

Required Date: 3/10/2011 Req'd Qty: 11.00



Customer:

Reference: REWORK PER ECN 11-527

Approvals: Process Plan: MF

Date: 11-03-02

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4149

per ECN 11-527

MR 11-03-02

170

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK D4149-1 X 11:
3 X B61235 ✓
8 X 66562 ✓

REWORK TO REV C DRAWING

EP 11/03/03 (112)

180

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

S 11/03/03

(110)

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Page 2

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Accept

Revision ID:

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Start Date: 3/2/2011 Start Qty: 11.00

Required Date: 3/10/2011 Req'd Qty: 11.00

Reference: REWORK PER ECN 11-527

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

Identify as per dwg & Stock Location: 133

0.00



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

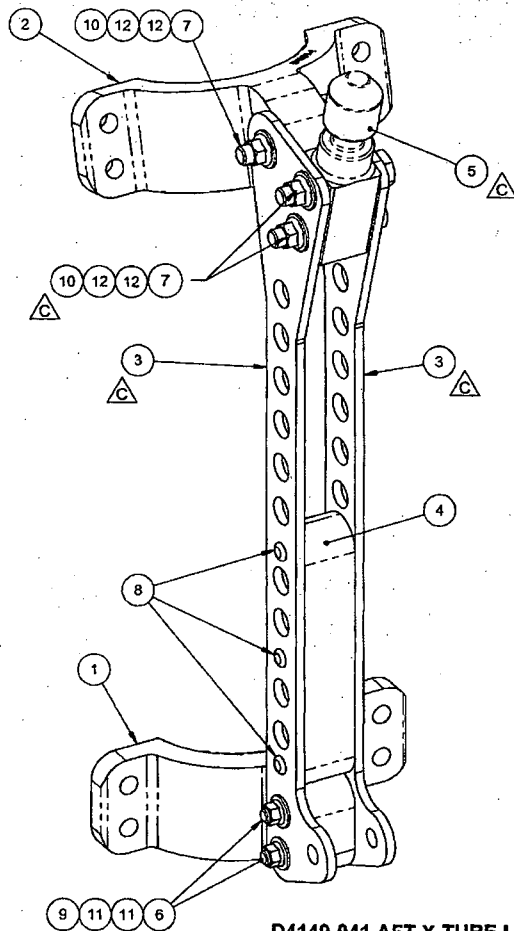
Quality Control

4/3/3

(11)

1103604
ME

11-03-03



D4149-041 AFT X-TUBE LUG ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4149-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.21 lbs

ITEM	QTY	P/N	DESCRIPTION
	X	D4149-041	AFT X-TUBE LUG ASSY
1	1	D3910-1	X-TUBE LUG
2	1	D4091-1	MOUNTING LUG
3	2	D4149-1	AFT X-TUBE LUG PLATE
4	1	D4149-3	SPACER
5	1	D4149-5	EYEBOLT STUD
6	2	AN3C12A	BOLT
7	3	AN4C13A	BOLT
8	3	MS20615-4M18	RIVET
9	2	MS21043C3	NUT
10	3	MS21043C4	NUT
11	4	NAS1149C0332R	WASHER
12	6	NAS1149C0432R	WASHER

C	HOLE DIA CHANGED TO 0.252" (D8-3); HOLE DIA CHANGED TO 0.250" (C9-5); REPLACED QTY(2) AN3C12A, MS21043C3 AND QTY(4) NAS1149C0332R WITH QTY(2) AN4C13A, MS21043C4 AND QTY(4) NAS1149C0432R (D3-1, D7-2)	SC	11.02.22
B	MS20815-4M18 WAS MS20815-4M20 (ZN D3-1 & B7-2); ADDED D4149-5 (SHT 5); D4149-5 WAS D3909-5 (ZN D3-1 & B7-2); REPLACED QTY(5) MS20815-4M18 WITH QTY(2) EACH AN3C12A, MS21043-3 AND QTY(4) NAS1149C0332R WASHER (ZN D3-1, C7-1, B7-2 & B3-2); Ø0.191 2 PL REPLACES Ø0.128 3 PL (ZN D8-3); REASON: SEE TR-0350-907-2 REV. B.	MB	10.07.05
A	NEW ISSUE	MB	10.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4149	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		AFT X-TUBE LUG ASSY	NTS
DATE	11.02.22	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Account Value Change	D4149-1 / Crosstube Lug Plate, Aft	Main Warehouse ST123		GOLD01		3.0000		3.0000		
					2/23/2011	-3.0000	61235	-3.0000		(\$24.17)
		Main Warehouse ST123		GOLD01		3.0000		3.0000		
					2/23/2011	3.0000	61235	3.0000		\$24.17
								0.0000		\$0.00
Issue	D4149-1 / Crosstube Lug Plate, Aft	Main Warehouse GA	60119	FAUT01		2.0000		2.0000		
					7/19/2010	-2.0000	60115	-2.0000		(\$16.11)
		Main Warehouse GA	60779	GOLD01		2.0000		2.0000		
					7/28/2010	-2.0000	60927	-2.0000		(\$16.11)
		Main Warehouse ST123	01680AUG	FAUT01		1.0000		1.0000		
					8/6/2010	-1.0000	60781	-1.0000		(\$8.06)
		Main Warehouse GA	01680AUG	FAUT01		1.0000		1.0000		
					8/9/2010	-1.0000	61121	-1.0000		(\$8.06)
		Main Warehouse ST123	60895	DCUSER		21.0000		10.0000		
					8/23/2010	-8.0000	61009	-8.0000		(\$64.44)
		Main Warehouse ST123	65901	DCUSER		13.0000		2.0000		
					1/27/2011	-2.0000	61009	-2.0000		(\$16.11)
		Main Warehouse ST123	66351	DCUSER		11.0000		11.0000		
					2/11/2011	-6.0000	61235	-6.0000		(\$48.33)
		Main Warehouse ST123	66532	DCUSER		5.0000		5.0000		
					2/22/2011	-2.0000	61235	-2.0000		(\$16.11)
								-24.0000		(\$193.33)
Rework	D4149-1 / Crosstube Lug Plate, Aft	Main Warehouse ST123	66896	FAUT01		3.0000		3.0000		
					3/2/2011	-3.0000	61235	-3.0000		(\$24.17)
		Main Warehouse ST133	66896	FAUT01		8.0000		8.0000		
					3/2/2011	-8.0000	66562	-8.0000		(\$64.44)